

Work Order ID 165518

Friday, August 25, 2017 6:02:14 AM

165518

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Item ID: D2065 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Mirror Arm
 Start Date: 8/25/2017 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 9/5/2017 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* Powdercoat Powder Coating	Black Sandtex(Ref:4.3.5.7) per QSI005 4.3 <i>M136370</i> Memo START TIME: <i>1:25</i> OVEN TEMPERATURE: <i>320</i> FINISH TIME: <i>1:55</i> *****MASK OPEN END OF TUBING*****	0.00 0.37				<i>4</i>	<i>0</i>	<i>17-09-1</i>	<i>DAS 30 9-89</i>
130 *130* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.04			<i>DAS 30 9-89</i>	<i>4</i>			<i>SEP-05-2017</i>
140 *140* Packaging Packaging	Identify as per dwg & Stock Location: <i>S360</i> Memo	0.00 0.04				<i>4</i>		<i>SEP 06 2017</i>	<i>DAS 6 9-89</i>

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.40							
Quality Control									

17/9/11 

 SEP 06 2017

Picklist Print

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Work Order ID: 165518

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Parent Item: D2065

D2065

Parent Item Name: Mirror Arm

Start Date: 8/25/2017

Required Date: 9/5/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: E02.04.15Added Dwg Rev.B1NG
IPP Rev:F 08-07-24 revC as per dwg (ccn 08-504) DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.500W.049		Purchased	No			120	f	70.6132	1.7	7.157895			

M304TR0 500W 049

304 RD Tube .500 x .049W

MLL
17-8-30

Location

Loc Qty

Loc Code

GA002

70.613158

M136846

1.17

M137091

1.53

M137169

4.861158

M137415

2.58

M137623

6.582

M137834

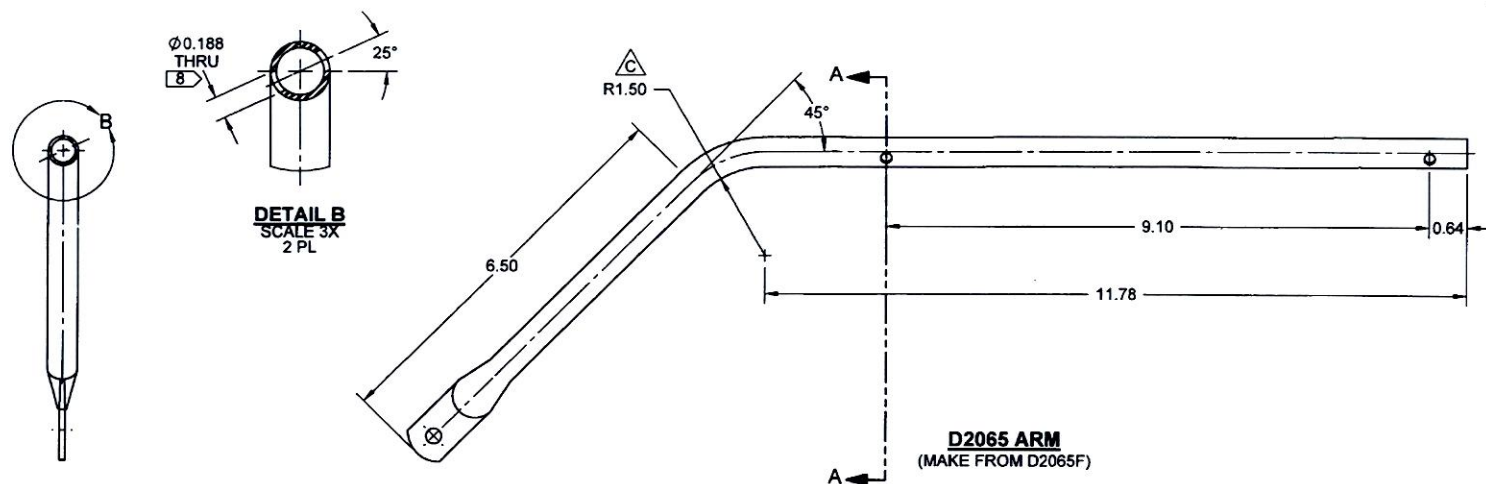
13.89

M138184

40

2.2

8 7 6 5 4 3 2 1



SECTION A-A



D2065F ARM CUT LENGTH DETAIL



RELEASED
08.07.2018

NOTES:

- 1) MATERIAL: D2065F: AISI 304/316 SS SEAMLESS ROUND TUBING, $\phi 0.500 \times 0.049$ WALL (REF DART SPEC M304TR0.500W.049)
- 2) FINISH: POWDER COAT BLACK SANDEX (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.41 lbs
- 8) DRILL $\phi 0.188$ AFTER BENDING

DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH		
CHECKED		DRAWING NO. D2065	REV. C
MFG. APPR.		TITLE ARM	SHEET 2 OF 2
APPROVED		SCALE NTS	
DE APPR.		COPYRIGHT © 1992 BY DART AEROSPACE LTD	
DATE	08.06.13	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1